



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-836-019
Job Sheet 170768



Part No: D350-836-019

Job Qty: 12 ea

Part Name: Crosstube Antenna Mount AS350 / AS355



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 2/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A SHEET 7 IPP REV:A 13.07.18 AS PER ECN13-561 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		2/9/18	0.00	0.00	Start Up Stores/Pkg-1		FEB 08 2018
110	Packaging	12 pcs		2/9/18	0.00	0.00	Packaging1-4		FEB 08 2018
120	QC	12 pcs		2/9/18	0.00	0.00	QC4		
125	DC	12 pcs		2/9/18	0.00	0.00	DC		
130	Packaging	12 pcs		2/9/18	0.00	0.00	Packaging3-1		
140	QC21-FG	12 Ea		2/9/18	0.00	0.00	QC21		FEB 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-11A	Bolt	24 Ea (2 ea)	90-Start up Operation	
AN4-16A	Bolt	24 Ea (2 ea)	90-Start up Operation	
D2732-030	Rubber Cushion - 3"	24 Ea (2 ea)	90-Start up Operation	
D4853-1	Top Bracket	12 Ea (1 ea)	90-Start up Operation	
D4854-1	Lower Bracket	12 Ea (1 ea)	90-Start up Operation	
D4855-1	Antenna Bracket	12 Ea (1 ea)	90-Start up Operation	
MS21042L4	Nut	48 Ea (4 ea)	90-Start up Operation	
NAS1149D0432J	Washer	96 Ea (8 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/19/18 10:48 AM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Sus		DEPARTMENT/PROCESS <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; text-align: center;"> Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier </td> <td style="width: 50%; text-align: center;"> Engineering Quality Other </td> </tr> </table>		Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier	Engineering Quality Other
Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier	Engineering Quality Other						
Date: _____		Step #: _____		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			
Description Work Order Devia							

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 CANADA
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 www.dartaerospace.com

S040521
 Crosstube Antenna Mount AS350 / AS355

D350-836-019
 PART NO:
 Original Serial #: S040521
 Revision:
 Operation:
 Change No:

Start up Operation 02/08/18
 Job No: 170768
 CHG001

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Pressure/Force	☐	ver Loss/Surge	☐
Bending	☐	o/Program	☐
Centre Not Co	☐	n	☐
Cracks	☐	d	☐
Crimp/Kink/Rip	☐	ng Stock Pulled	☐
Cuffs	☐	if Sequence	☐
Crushing	☐	t	☐
Heat Treat	☐	beled	☐
Wave/Twist in T	☐	Fit/Function	☐
Marks/Chatter	☐	Misaligned/off center	☐

DART
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Master Unit 000603

Tel (613) 632-5200

Containers on Master Unit 000603				
Serial No	Part No	Customer Part No	Status	Quantity
S040131	AN4-11A		Allocated	24
S040121	AN4-16A	AN4-16A	Allocated	11
S040122	AN4-16A	AN4-16A	Allocated	13
S040094	D2732-030	D2732-030	Allocated	24
S040072	D4853-1	D4853-1	Allocated	12
S032571	D4854-1	D4854-1	Allocated	7
S040517	D4854-1	D4854-1	Allocated	5
S036555	D4855-1	D4855-1	Allocated	11
S040039	D4855-1	D4855-1	Allocated	1
S040030	MS21042L4	MS21042L4	Allocated	48
S040019	NAS1149D0432J		Allocated	96

5. PARTS LIST

Qty -019	Qty -111	Part Number	Description
X		D350-836-019	CROSSTUBE ANTENNA MOUNT KIT AS350/355 (P162-350)
	X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
	1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
	1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
	1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
	1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	AN4-16A	BOLT
2	2	AN4-11A	BOLT
8	8	NAS1149D0432J	WASHER
4	4	MS21042L4	LOCKNUT